

APPLICATIONS:

BROACHING · BOARING & TURNING

TAPPING · THREADING · MILLING

SAWING · GEAR CUTTING

GRINDING, DRILLING & REAMING

TAP TONIC is a transparent, heavy-duty cutting oil formulated with highly refined paraffinic base stocks, low odor sulphur additives, extreme pressure agents and corrosion inhibitors. The sulfur/extreme performance package in a light base oil gives **TAP TONIC** the transparent qualities which allow the operator to observe close machine operations.

TAP TONIC provides lubricity to reduce the friction between the tool and the workpiece. Its coolant properties dissipate the heat generated between the tool and the workpiece, minimizing burring and rough threads. Apply generously. Re-apply as necessary.

Technical Information:

Tapping Test	Efficiency
304 Stainless Steel	125%
1020 HR Steel	120%

Falex EP Test, Failure load - 4250 LBS.

Rust Prevention (ASTM D-665)

A-Distilled Water	No Rust
B-Synthetic Sea Water	No Rust

Suitable For:

Carbon Steel, Stainless Steel, Chrome-Moly and Vanadium Steel, Inconel, Monel, Aluminum Alloy, Phosphor, Bronze, Titanium, Hastelloy, Alloy, Beryllium-Copper and other related alloys.

TAP TONIC™

**HEAVY DUTY
LUBRICANT & COOLANT**



- **REDUCES FRICTION & WEAR**
- **EXCELLENT RUST INHIBITION**
- **SUPERIOR CUTTING ABILITY**

KEEP OUT OF REACH OF CHILDREN

FOR INDUSTRIAL USE ONLY

SEE RIGHT PANEL FOR ADDITIONAL PRECAUTIONS AND FIRST AID STATEMENTS.

Net Contents: U.S. Quart (32 FL. OZ.)

9/10

CAUTION:

Avoid contact with eyes and prolonged contact with skin.

FIRST AID

EYES: Flush with water for 15 minutes. Seek medical attention.

SKIN: Wash with soap and water. If irritated, seek medical attention.

INHALATION: Remove to fresh air. Resuscitate if necessary. Get medical attention.

INGESTION: Do not induce vomiting. Drink two large glasses of water. Get immediate medical attention.

CONTAINS:

	CAS #
Petroleum Lubricating Oil Base Stock.....	64742-54-7
Olefin Sulfide.....	76162-26-6

NFPA

Health

Specific Hazard



HAZARD RATING:

4-EXTREME
3-HIGH
2-MODERATE
1-SLIGHT

Proper Shipping Name:

Petroleum Oils, Greases

READ MATERIAL SAFETY DATA SHEET BEFORE USE.



Engineered Chemistries
SUPERIOR SOLUTIONS

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